



PCC/SB

Versailles le 12/12/2006.

**INFO-TECH** CITROËN C2 R2 N° 23/06

**Subject** : Valve springs preparation.

Dear Customers,

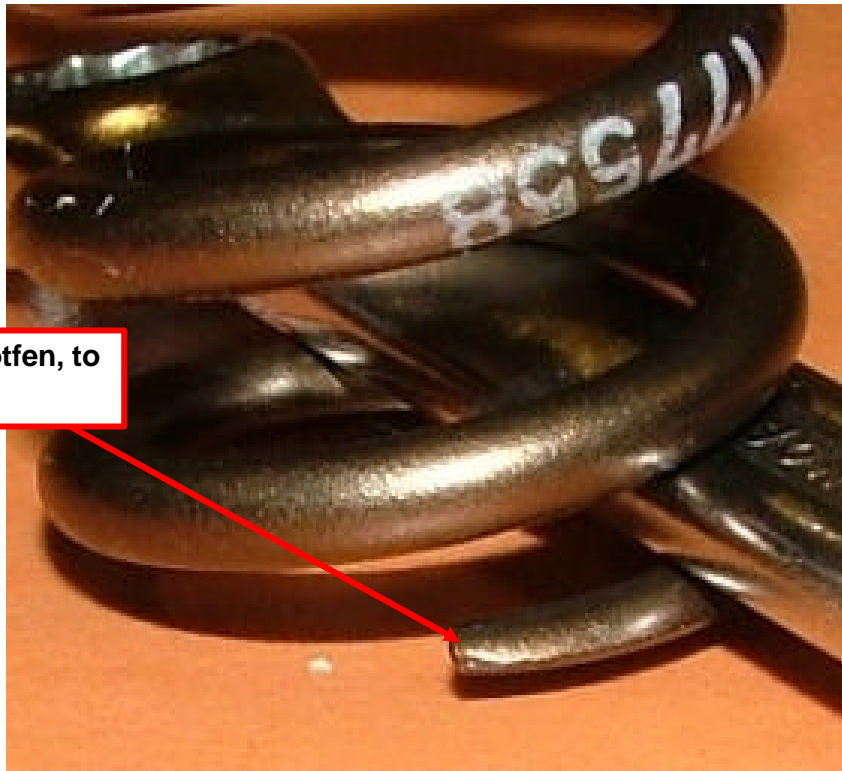
For a better reliability of valve springs, we suggest to you to follow our instructions.

The preparation is to deburr and to radius the end of each spring side.

**Préparation :**

With a spanner, free the last coil like shown on the picture below.





Sharp edge to soften, to radius.

With sand paper, do a radius on the end of the coil.

Be carefull to safe coils closer.

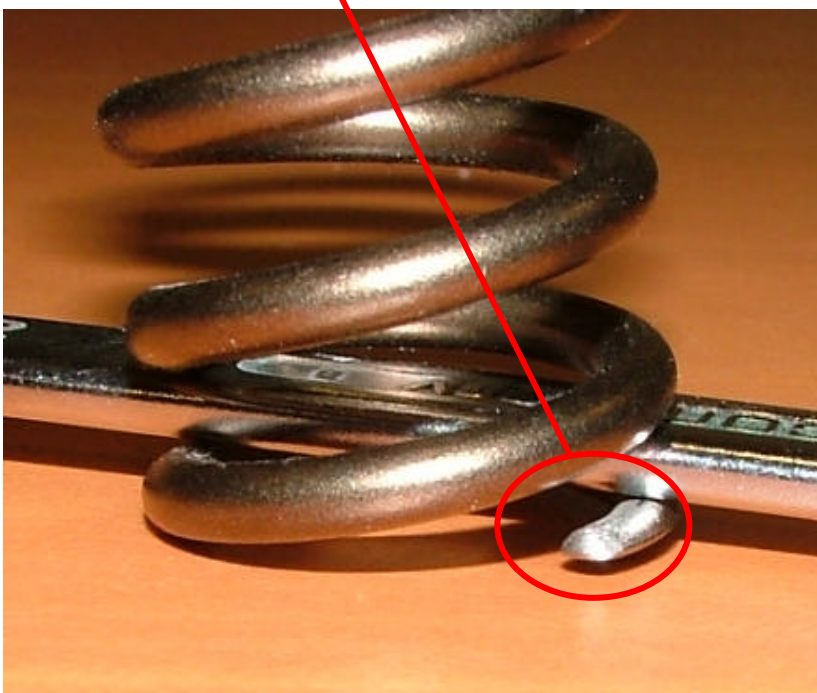
**Important : This job has to be done on each side of the spring.**



Final result :



The end is softened, and radius.



Thank you for your attention.